REPORT

Bioconversion of agriculture waste to lysine with UV mutated strain of *brevibacterium flavum* and its biological evaluation in broiler chicks

Alia Tabassum¹, Abu Saeed Hashmi¹, Faiza Masood¹, Muhammad Aamir Iqbal²,

Muhammad Tayyab¹, Amber Nawab¹, Asif Nadeem1, Zahra Sadeghi³ and Adeel Mahmood⁴*

¹Institute of Biochemistry and Biotechnology, University of Veterinary & Animal Sciences, Lahore, Pakistan

²Department of Food Science and Human Nutrition, University of Veterinary & Animal Sciences, Lahore, Pakistan

³Department of Production and Utilization of Medicinal Plants, Faculty of Agricultural and Natural Resources,

Higher Educational Complex of Saravan, Saravan, PO Box 9951634145, Sistan and Baluchistan, Iran

⁴Department of BioSciences, COMSATS Institute of Information Technology, P.O 45550, Pakistan

Abstract: Lysine executes imperative structural and functional roles in body and its supplementation in diet beneficial to prevent the escalating threat of protein deficiency. The physical mutagenesis offers new fascinating avenues of research for overproduction of lysine through surplus carbohydrate containing agriculture waste especially in developing countries. The current study was aimed to investigate the potential of UV mutated strain of *Brevibacterium flavum* at 254 nm for lysine production. The physical and nutritional parameters were optimized and maximum lysine production was observed with molasses (4% substrate water ratio). Moreover, supplementation of culture medium with metal cations (i.e. 0.4% CaSO₄, 0.3% NaCl, 0.3% KH₂PO₄, 0.4% MgSO₄, and 0.2% (NH₄) ₂SO₄ w/v) together with 0.75% v/v corn steep liquor significantly inhanced the lysine production up to 26.71±0.31g/L. Though, concentrations of urea, ammonium nitrate and yeast sludge did not exhibit any profound effect on lysine production. Biological evaluation of lysine enriched biomass in terms of weight gain and feed conversion ratio reflected non-significant difference for experimental and control (+ve) groups. Conclusively, lysine produced in the form of biomass was compatible to market lysine in its effectiveness and have potential to utilize at commercial scale.

Keywords: Lysine, Brevibacterium flavum, UV mutation, agriculture waste, biological evaluation.

INTRODUCTION

Lysine is one of the essential amino acid required to perform various physiological functions in human body (Cheng and Zhang, 2007). In developing countries people are consuming cereal-based foodstuffs that are deficient in lysine so, it is required to enhance the protein intake to evade the escalating threat of protein deficiency (Millward, 2012). Therefore, it is the need of time to supplement existing diet with lysine to meet the nutritional requirements for human health and domestic meat producing animals including poultry and fisheries (Moosavi-Nasab *et al.*, 2007).

Specifically, in the poultry industry utilization of vegetables and plant based ingredients for formulation of poultry feed lacks amino acids as, plant proteins are deficient in essential amino acids especially lysine (Han *et al.*, 1992; Bera *et al.*, 2010). Low crude protein broiler diets supplemented with the limiting amino acids is economic in production but may leads to the deficiency of

essential nutrients to animal as well as human diet (Labadan et al., 2001; Si et al., 2004).

Presently, amino acid demand is continuously increasing all over the world due to its broad utilization/applications in pharmaceutical industry as well as the precursors for the synthesis of peptides (Tryfona and Bustard, 2005). Lysine is produced in considerable amount across the world by fermentation process using carbohydrates as substrate and mutant strains of *Corynebacterium* and *Brevibacterium* species (Shah and Khan, 2008; Bera *et al.*, 2010). Consequently, it would be imperative to increase lysine production by utilizing all the available cheap and non-conventional lysine-yielding resources (agriculture and industrial waste) (Moosavi-Nasab *et al.*, 2007).

The capability of *Corynebacterium* and *Brevibacterium* to produce amino acids was documented in 1950s. Beside these organisms, recombinant E. coli strains are used as alternate source of lysine production (Wittmann and Becker, 2007). The non-pathogenic species of Coryneform bacteria including Corynebacterium glutamicum, Brevibacterium lactofermentum, and Brevibacterium flavum used to produce amino acids via

^{*}Corresponding author: e-mail: adilqau5@gmail.com

fermentation (Hirasawa *et al.*, 2000; Rehman *et al.*, 2012). Two Coryneform species (*B. flavum* and *C. glutamicum*) are broadly utilized for lysine and glutamic acid production on industrial scale (Xu *et al.*, 2010). Superfluous lysine can be synthesized through mutated *Brevibacterium flavum* by exposure of Ultraviolet (UV) radiations (Naz *et al.*, 2001; Rehman *et al.*, 2012). In this study *Brevibacterium flavum* was used for lysine production via UV exposure. The current study was aimed to investigate the potential of UV mutated strain of *Brevibacterium flavum* at 254 nm for lysine production from agricultural wastes and to estimate this production via biological evaluation processes.

MATERIAL AND METHODS

Microorganisms and culture conditions

Brevibacterium flavum bacterial strain was obtained from Department of Biochemistry, Agriculture University Faisalabad. Nutrient agar was used to culture the strain on at 30°C and organism gram staining, catalase and gelatin liquefaction tests were performed to identify the character and purification of organism (Mehmood, 1996).

Formation of UV mutants of Brevibacterium flavum

Formation of UV mutants of *Brevibacterium flavum* was executed according to the Atef *et al*, (2007) and Naz *et al*, (2001), for this purpose sterile liquid medium was inoculated with the *Brevibacterium flavum* and shacked for 24h at 30°C. Afterward, 1mL was taken as control and rest of the medium was used for the exposure of UV radiations (254nm) at different time intervals 5, 10, 15, 20, 25 and 30min. Then, six agar media plates were streaked with different inoculums exposed with UV radiations to check growth of separate colonies. Single colony of mutated *Brevibacterium flavum* was taken and transferred to sterilized inoculum medium flask and placed on orbital shaker for 48h at 120rpm until the achievement of optical density i.e. 0.6 at 600nm (Naz *et al.*, 2001).

The proximate analysis of substrates

The proximate analysis (crude fat, crude protein, ash content, crude fiber and nitrogen free extract) of molasses, wheat-bran, and rice polishing was carried out according to AOAC, (1990) methods.

Production and estimation of lysine

Fermentation media was prepared for lysine production by adding components enlisted in table 1(Moosavi-Nasab *et al.*, 2007). Spectrophotometric method was used for the estimation of lysine (Chaves *et al.*, 1988). The standard solution of lysine was prepared and treated with acetone, sodium nitroprusside and sodium tetraborate. Subsequently, test tubes were shacked for 60 min. and volume adjusted as 20mL with distilled water. The absorbance of each standard solution was checked at 545 nm on spectrophotometer. Samples were also treated in the same way as standard solutions.

Optimization of different parameters for fermentation

The below stated conditions were optimized for lysine production by mutated strain of *Brevibacterium flavum* (Sattar *et al.*, 2008).

Substrate water ratio with incubation period

Molasses, wheat bran, and rice polishing were subjected to fermentation process along with basal fermentation medium at different substrate water ratio (1 to 5%) for different incubation periods (24h to 72h). A total 45 flasks were subjected to fermentation in order to check optimum substrate water ratio and incubation period to select one substrate for lysine production.

Effect of temperature on lysine production

Fermentation experiment was repeated with optimized substrate and substrate water ratio along with optimized incubation period adjusted at different temperatures 25, 30, 35, 40 and 45°C at 120 rpm.

Effect of salt concentration

After optimization of substrate water ratio, incubation period and temperature; fermentation experiment was repeated with different percentages (0.1, 0.2, 0.3, 0.4 and 0.5%) of calcium sulphate (CaSO₄), magnesium sulphate (MgSO₄), sodium chloride (NaCl) and potassium dihydrogen phosphate (KH₂PO₄) to determine the optimum concentration of salt for maximum production of lysine.

Effect of different nitrogen sources

In order to check lysine production with different concentrations of organic and inorganic nitrogen sources the fermentation process was started with all optimized conditions. The flasks having concentrations of ammonium sulphtae (NH_4) $_2SO_4$, urea and ammonium nitrate (NH_4NO_3) ranged between ranged 0.2% to 1% and 0.25% to 1.25%, respectively, were placed on orbital shaker to Proceed fermentation.

Addition of corn steep liquor

After the ionic salts and nitrogen sources optimization, the fermentation process was repeated with the different concentrations (0.25, 0.5, 0.75, 0.1 and 1.25%) of corn steep liquor to check the production of lysine as, it is considered best source of protein as well as an organic nitrogen source.

Production of lysine at large scale at pre-optimized conditions

After the optimization of all the parameters fermentation at large scale was carried out in 10L flask by using UV mutants of *Brevibacterium flavum* and biomass obtained was supplemented to broiler chick's diet according to percentage of additional lysine in commercial feed of poultry. Before addition, the lysine containing biomass was concentrated in water bath at 60-70°C in order to make easier to mix in poultry feed.

Biological evaluation

Day-old broiler Chicks (n=80) and their feed were procured from Big birds hatchery and fed on basal diet for seven days to acclimatize the standard laboratory conditions before study. At the end of first week sixty broiler chicks (n=60) were selected on uniform weight basis under completely randomized design (CRD) and divided into three groups: Group 1 (n=20) was considered as control and feed on commercial diet while, Group 2 (n=20) was considered as experimental group in which diet with same concentration of lysine as in commercial diet (0.6%) was supplemented in the form of biomass produced. On the other hand a third group (n=20) was considered as negative control group, which was fed on lysine excluded commercial diet. The room temperature of the chicks was maintained at 95°F in the first week. Thereafter temperature was decreased by 5°F after every week until 75°F. Feed & water were offered on adlibitum basis during the five weeks feeding trial. Vaccination was done after 6 and 20 days for New Castle disease and after 11 and 25 days against Infectious Bursal disease. The body weights of each group were recorded at the start of experiment then weekly. Biological evaluation of the diets fed to broiler chicks were evaluated in terms of weight gain (gm), feed consumption (gm) and feed conversion ratio (FCR) (Saima et al., 2010)

STATISTICAL ANALYSIS

Basic descriptive statistical analysis and one-way ANOVA (P>0.05) were performed using the Statistica software version 5.5 for the biological evaluation of data. Costat-2003, Co. Hort (version 6.303) software was used for comparison of data with Duncan's multiple range and LSD.

RESULTS

Proximate analysis

The proximate analyses of various substrates such as rice polishing, wheat bran and molasses were executed to analyze the composition specifically moisture, ash, ether extract, crude protein, crude fiber and nitrogen free extract (NFE). The results obtained are summarized in table 2.

Microscopic identification of microorganism

The number of colonies of wild strain *Brevibacterium flavum* was subjected to UV radiations for different time exposures (5, 10, 15, 20 and 25 min) and complete killing of organisms was observed at 15 min. Consequently, experiment was repeated at time interval (2, 4, 6, 8, 10,

12, 14 and 16 min) with UV exposure from 15 cm distance and maximum death of organism was observed at 16 min. while minimum growth was observed at 10 and 12 min. However, the maximum lysine production was recorded with mutant exposed for 12 minutes.

Effect of substrate water ratio of agriculture waste

The effect of various substrate water ratios 1, 2, 3, 4 and 5% (w/v) of molasses, rice polishing and wheat bran on production of lysine was assessed at different incubation periods (24h, 48h and 72h). The utmost lysine production was observed ($11.79\pm0.15g/L$) at 4% substrate water ratio with molasses at 72h incubation period as compared to wheat bran and rice polishing (fig. 1). Based on statistical analysis, molasses was selected among all the substrate to continue fermentation for the bioconversion of agriculture waste to lysine because of maximum yield.

Effect of temperature

The effect of temperature on lysine production consuming molasses as substrate at 72h incubation period was determined and revealed that lysine production was increased gradually with the increase in temperature up to 30°C. Low yield was observed at 15°C and 35°C (fig. 2).

Effect of different salts and nitrogen sources

The experimental results regarding optimization of different ionic salts concentration at 30°C with 4% molasses for 72h revealed that growth media containing 0.4% of CaSO₄ facilitated maximum lysine production i.e. 15.04g/L (table 3). Likewise, different concentrations of sodium chloride (NaCl) and potassium di-hydrogen phosphate (KH₂PO₄) were evaluated for efficiency to enhance lysine production with all previous optimized conditions. The highest yield (16.62g/L and 16.74g/L) was achieved at 0.3% NaCl and 0.3% KH₂PO₄, respectively (table 3). However, the maximum yield was attained at 0.3% KH₂PO₄, but results revealed nonsignificant difference from yield at 0.2%. Moreover, MgSO₄ was also evaluated for its efficiency to enhance lysine production with all previous optimized conditions and the highest yield (20.01±0.23g/L) was achieved at 0.4% MgSO₄ (table 3).

The optimum concentration of ammonium sulphate (NH₄) $_2$ SO₄ was evaluated in the fermentation process and the highest lysine yield (20.4±0.36g/L) was observed at 0.2% w/v (table 4). The statistical analysis for (NH₄) $_2$ SO₄ revealed that lysine production at all concentrations was highly significant. Yeast sludge was considered as lysine deficient protein source, having anti-aflatoxin effect in Broiler chicks. In the present study, different concentrations did not demonstrated any profound effect on lysine yield (table 4). The highest production of lysine (26.71±0.31g/L) was found at 0.75% v/v CSL.

Large scale production of lysine and its biological evaluation

The equal amount of feed with equal level of crude protein was provided to each group of broiler chicks including positive control, negative control and experimental (mutant) group on *adlibitim* basis and at the end total feed intake was computed almost 74Kg for each group (average 3.675Kg per chick). The data obtained was statistically analyzed and lysine level exhibited significant effect on weight gain and feed conversion ratio (FCR). The outcomes revealed that the lowest and the highest value of weight gain intended for all feed treatments were perceived during the first and fourth week, respectively. Moreover, during the fourth week of treatment, the analysis of variance directed that experimental group and control (+ve) group were non-significant ($P \le 0.05$) from each other however, both were significantly different with respect to control (-ve) group (fig. 3A).

Feed conversion ratio was calculated by dividing feed consumption on weight gain and thus data obtained was statistically analyzed. In comparison to all weeks, the overall utmost feed consumption ratio (FCR) for all feed

0.06

Ingredients	Amount (g/L)	Salts	Amount (g/L)
MgSO ₄	1	MnSO ₄	0.016
KH ₂ PO ₄	2	CaCO ₃	2
K ₂ HPO ₄	2	$(NH_4)_2SO_4$	5
Vitamin B Complex (Soln.)	2-3 (<i>drops</i>)	Urea	5

Table 1: Composition	of basal	fermentation mediu	m

Composition (%)	Rice polishing	Wheat bran	Molasses
Moisture	7.30	8.50	18.9
Ash	12.4	5.72	7.98
Ether-extract	15.0	4.00	
Crude protein	12.2	14.7	2.80
Crude fiber	4.00	11.65	
Nitrogen free extract	48.5	53.23	70.62

Biotin

Table 3: Effect of various concentrations of salts (Calcium Sulphate, Potassium di-Hydrogen Phosphate, Sodium Chloride and Magnesium Sulphate) on lysine production (g/L) by *Brevibacterium flavum*

	Concentration (g/100mL)					
Salts	0.1	0.2	0.3	0.4	0.5	
	Mean \pm SD	Mean \pm SD	Mean \pm SD	Mean \pm SD	Mean \pm SD	
CaSO ₄	6.4±0.29e	8.05±0.31d	11.1±0.24b	15.04±0.29a	10.35±0.2c	
KH ₂ PO ₄	16.11±0.28b	16.46±0.26ab	16.74±0.37a	13.49±0.26c	7.57±0.21d	
NaCl	13.39±0.35c	15.51±0.29b	16.62±0.27a	11.59±0.37d	8.63±0.26e	
MgSO ₄	15.23±0.31d	16.54±0.29c	17.54±0.32b	20.01±0.23a	14.82±0.18d	

Table 4	: Effect o	f various	concentrations	of nutritional	parameters (Urea,	Ammonium	Nitrate,	Corn	Steep	Liquor,
Ammon	ium Sulph	ate, and Y	least Sludge) or	n lysine produc	ction (g/L) by	Brevi	bacterium fla	vum			

	Concentration (g/100mL)						
Salts	0.25	0.50	0.75	1.00	1.25		
	Mean \pm SD	Mean \pm SD	Mean \pm SD	Mean \pm SD	Mean \pm SD		
Urea	10.15±0.32a	8.54±0.35b	5.13±0.24c	4.33±0.18d	2.82±0.21e		
Ammonium Nitrate	3.87±0.26c	6.89±0.15a	6.09±0.19b	5.78±0.22b	1.63±0.27d		
Corn Steep Liquor	22.84±0.18c	24.61±0.27b	26.71±0.31a	24.26±0.34b	18.06±0.26d		
SALTS	0.2	0.4	0.6	0.8	1.0		
SALIS	Mean \pm SD	Mean \pm SD	Mean \pm SD	Mean \pm SD	Mean \pm SD		
Ammonium Sulphate	20.4±0.36a	17.3±0.32b	15.23±0.22c	12.84±0.18d	8.37±0.20e		
Yeast Sludge	0.64±0.03a	0.55±0.03b	0.42±0.02c	0.27±0.1d	0.17±0.07e		

Means sharing the same letter in a row (mineral) are significantly same.



Fig. 1: Effect of incubation period and substrate water ratio of (A) rice polishing (B) wheat bran (C) molasses on lysine production (g/L)

treatments was observed during the second week whereas; minimum FCR was observed during third week of experiment. Results for first and second week demonstrated that all treatments were significantly different from each other but during third week of experiment, non-significant results were observed for all treatments. During fourth week of treatment results indicates that lysine experimental group and control (+ve) were statistically non-significant but both were significant from control (-ve) group. The overall outcome appeared same in fourth week (fig. 3B).

DISCUSSION

Aim of the present study was to investigate the increase in production of lysine by utilization of agriculture waste and its biological evaluation in broiler chicks for muscle development as it was hypothesized that it is effective for the enhancement of muscles in Broiler chicks. The study was conducted in a comprehensive way, however, for better understanding of the readers, results and their interpretations are divided into two major parts i.e. production of lysine at optimized conditions and then on pilot scale, thereafter its biological evaluation was carried out by conducting a feeding trial in broiler chick.

The results of present study are consistent with Naz *et al.*, (2001) who performed trial on *Brevibacterium flavum* for lysine synthesis and revealed 4% molasses as optimized concentration. Similarly, results regarding incubation periods are closely compatible with Rehman *et al.*, (2012) who optimized incubation period as 60h for lysine production that is approaching to 72h. The same outcomes concerning temperature optimization are in accordance with findings of Pasha *et al.*, (2011) and Shah *et al.*, (2002a) about maximum lysine production from *Brevibacterium flavum* at 30°C.



Fig. 2: Effect of various temperatures on lysine production (g/L) by *Brevibacterium flavum*

Supplementation of culture medium with metal cation improved substantially the lysine production through *B. flavum*, exhibiting the over-production with calcium, magnesium, sodium and potassium salts. Similar concentration of $CaSO_4$ was consumed by Ali (2004) to attain utmost yield of lysine indicating in accordance with current analysis.

Sodium chloride is common metallic salt that plays an important role in membrane transport system in prokaryotes and eukaryotes (Suenaga et al., 2006). Correspondingly, KH₂PO₄ was considered as good source of phosphorous required for ATP synthesis (Mehmood 1996). Microbial production of lysine with auxotrophic mutant strain of Corynebacterium glutamicum by Shah et al., (2002a) exhibited results regarding NaCl concentration consistent with current findings and reported better results as compared to MgCl₂ utilization. In another study, higher pyhtase production by halophilic pseudomonas isolated from fish intestine observed at 3% optimized NaCl concentration (Esakkiraj et al., 2010). It might be assumed that higher concentration of NaCl

probably instigate reverse osmosis that was responsible for death of fermenting organism. In other studies, beneficial influences of metal salt MgSO₄ with 0.2% concentration were observed for the production of lysine and tannase (Ali 2004; Shah *et al.*, 2002a,b).

Nitrogen is one of the major elements of amino acids and its sufficient concentration from suitable source is required for overproduction of lysine. The nitrogen source such as ammonium sulphate and ammonium chloride are assumable and facilitate the cellular growth accompanied by product formation and their required amount should be added in culture medium (Ali *et al.*, 2009).



Fig. 3: Mean \pm SD of body weight gain (A) and feed conversion ratio (B) for various lysine treatments during 4 weeks of biological trial on broiler chicks

The same optimum condition like in this study was reported by Shah *et al.* (2002a,b) who depicted a better production of lysine with almost 2% (NH₄)₂SO₄. Similarly, the effect of other nitrogen sources such as ammonium nitrate and urea (table 4) was evaluated to enhance lysine production, but indistinct outcomes were perceived. Lessened yield caused by urea treatment attributed to some lethal effects of urea that contributed to interrupt the lysine production (self-perception). Impede lysine production can be explained as the yeast cells revived to compete with fermenting organism by the consumption of nutrients in fermentation media (Cui *et al.*, 2012).

Corn steep liquor (CSL), another organic nitrogen source has shown a prominent effect on lysine production (table 4). The present results are in accordance with Naz *et al.*, (2001), who utilized CSL as nitrogen source for the production of lysine by UV mutants of *Brevibacterium flavum*. Naz *et al.* (2001) suggested less than 1% CSL for maximum yield of lysine as production was continuously decreasing from 1-4% in their findings, moreover same type of results were also reported by Mehmood, (1996).

Large-scale production was executed after the optimization of each nutrient with the intention to acquire lysine-comprising biomass. This biomass was employed to supplement the broiler chick's diet as replacer of commercial lysine and it was analyzed for its biological efficiency. During the biological trial, weight gain, feed consumption, and feed conversion ratio were calculated to evaluate the effect of lysine supplemented in the form of biomass.

The consequence of this trial correlates with the Sterling et al., (2003) who reported that the reduction in dietary CP level and supplementation of lysine leads toward high feed consumption as compared to the high CP diet with normal lysine levels. However, the results fluctuated because in present study feed was provided on *adlibitum* basis (never left the feeder empty) to all groups. Saima et al., (2010) was also documented non-significant difference in feed conversion ratio among the groups provided with lysine-supplemented diet. The variance in results because of different experimental design as in their study different percentage of lysine was applied from one source. Whereas, in present study, lysine from two different sources was used with the same concentration and a negative control group (without lysine) was also allotted.

Lysine is essential ingredient of diet but other amino acids are also required. Whereas, broilers require high lysine for weight gain and feed efficiency (Labadan *et al.*, 2001). In various studies, it is indicated that lysine is required in higher concentration at early stage of growth, which enhanced the weight gain and feed conversion ratio (Labadan *et al.*, 2001; Si *et al.*, 2001). The results of Almeida *et al.*, (2002) supported the present findings by expressing that the breast meat development of broilers is directly proportional with higher lysine levels in diet. Likewise, Saima *et al.*, (2010) evaluated the effect of different concentration of lysine supplementations on broiler chicks and reported 1244g as maximum weight gain while, comparatively in present study the maximum weight gain was observed 1357g at the end of experiment.

The findings of present study were an agreement with the previously published report (Saima *et al.*, 2010) which indicated non-significant difference in FCR of the groups treated with lysine-supplemented diet however, in that study different percentage of lysine was applied from one source whereas, the current study, lysine from two different sources was applied through the same concentration with negative control group (without lysine).

CONCLUSION

The current study reflected that supplementation of lysine containing biomass contributed to improve weight of the broiler chicks. Overproduction of lysine by mutated *Brevibacterium flavum* through fermentation of non-conventional resources like molasses was investigated that should be beneficial in term of economy and nutritional supplements. Practice of lysine production through mutant bacterial strains will help to reduce the cost of commercially available lysine.

REFERENCES

Ali S (2004). Lysine enrichment of distillery sludge, its biological evaluation and detoxification potential

Pak. J. Pharm. Sci., Vol.28, No.4, July 2015, pp.1401-1408

against aflatoxin br. Ph.D. thesis (Published). Deptt. of Chem., Univ. Agri., Faisalabad, Pakistan.

- Ali S, Ahmed S, Sheikh MA, Hashmi AS, Rajoka MI and Jamil A (2009). Lysine production by L-homoserine resistant mutant of *Brevibacterium flavum*. J. Chem. Soc. Pak., **31**(1): 97-102.
- Almeida ICL, Mendes AA, de Olivera EG, Garcia RG and Garcia EA (2002). Effect of two lysine levels and sex on carcass yield and breast meat quality of broiler chickens. *Rev. Bras. Zoot.*, **31**(4): 1744-1752.
- AOAC (1990). Official method of analysis.15th Edn. Assoc. Agri. Chem; Washington, D.C.
- Atef NM, Zaki DA and Aziz FAE (2007). Activation of alanine biosynthesis by brevibacterium flavum through optimization of culture conditions, UV irradiation and EMS using low quality dates. J. Appl. Sci. Res., 3(12): 1950-1959.
- Bera AK, Sedlak M, Khan A and Ho NW (2010). Establishment of L-arabinose fermentation in glucose/xylose co-fermenting recombinant Saccharomyces cerevisiae 424A (LNH-ST) by genetic engineering. *Appl. Microbiol. Biotechnol.*, **87**(5): 1803-1811.
- Chaves MA, Ahatuha AS and Auricchio MT (1988). Determinacao da-DL-Lisinaem products for farmaceuticose dieteticos. *Rev. Iinst. Atolfo. Lutz.*, **48**(1/2): 49-55.
- Cheng X and Zhang X (2007). Structural dynamics of protein lysine methylation and demethylation. *Mutat. Res. Fund. Mol. Mech. Mutagen.*, **618**(1-2): 102-115.
- Cui C, Zhang Y, Han H and Zheng S (2012). Improvement of FISH-FCM enumeration performance in filamentous yeast species in activated sludge by snailase partial digestion. *Yeast*, **29**(3-4): 111-117.
- Esakkiraj P, Sandoval G, Sankaralingam S, Immanuel G and Palavesam A (2010). Preliminary optimization of solid-state phytase production by moderately halophilic *Pseudomonas* AP-MSU 2 isolated from fish intestine. *Ann. Microbiol.*, **60**: 461-468.
- Ganguly S and Banik AK (2011). Effect of some amino acids on the growth and L-glutamic acid fermentation by an auxotrophic mutant *Micrococcus glutamicus* AB100. *Int. J. Phar. Biol. Res.*, **2**(1): 21-25.
- Han Y and Baker DH (1993). Effects of excess meteonin or lysine for broilers fed a corn-soybeans meal diet. *Poult. Sci.*, **72**: 1070-1074
- Hirasawa T, Wachi M and Nagai K (2000). A mutation in the *Corynebacterium glutamicumlts* a gene causes susceptibility to lysozyme, temperature-sensitive growth, and L-glutamate production. *Bacteriol.*, **182**(10): 2696-2701.
- Labadan MCJ, Hsu KN and Austic RE (2001). Lysine and arginine requirements of broiler chickens at two to three week intervals to eight weeks of age. *Poult. Sci.*, **80**: 599-606.

- Mehmood ZA (1996). Production of L-lysine through fermentation. PhD thesis. *Deptt. of Pharmaceutics.*, *Univ. Karachi.*, *Pakistan.*
- Millward DJ (2012). Identifying recommended dietary allowances for protein and amino acids: A critique of the 2007 WHO/FAO/UNU report. *Br. J. Nutr.*, **108**(Suppl 2): S3-S21.
- Moosavi-Nasab M, Ansari S and Montazer Z (2007). Fermentative production of lysine by *Corynebacterium glutamicum* from different carbon sources. *Iran. Agric. Res.*, **25**(2): 99-106.
- Naz S, Iqbal T, Sheikh MA, Shahid M and Ghaffar A (2001). Effect of physiochemical on *Brevibacterium flavum* for production of lysine. *Online J. Bio. Sci.*, **1**(6): 507-510.
- Pasha SY, Ali MN, Tabassum H and Muhammad MK (2011). Comparative studies on production of Glutamic acid using wild type, mutants, immobilized cells and immobilized mutants of *Corynebacterium glutamicum*. *Int. J. Eng. Sci. Tech.*, **3**(5): 3941-3949.
- Rehman HU, Hameed A and Ahmed S (2012). Selection and characterization of a lysine yielding mutant of *Corynebacterium glutamicum* A soil isolate from Pakistan. *Pak. Vet. J.*, **32**(1): 20-24.
- Saima MZ, Khan U, Jabbar MA, Mehmud A, Abbas MM and Mahmood A (2010). Effect of lysine supplementation in low protein diets on the performance of growing broilers. *Pak. Vet. J.*, **30**: 17-20.
- Sattar M, Ahmed S, Sheikh MA and Hashmi AS (2008). Fermentation of yeast sludge with *Brevibacterium flavum* to enhance lysine concentration. *J. Chem. Soc. Pak.*, **30**(4): 642-648.
- Shah AH and Khan AJ (2008). Direct fermentative production of lysine. J. Chem. Soc. Pak., **30**(1): 158-164.

- Shah AH, Hameed A and Khan GM (2002a). Improved microbial production of lysine by developing a new auxotrophic mutant of *Coreneybacterium glutamicum*. *Pak. J. Bio. Sci.*, **5**(1): 80-83.
- Shah AH, Hameed A and Khan GM (2002b). Fermentative production of L-Lysine: Fungal fermentation and mutagenesis-II. A Review. *Pak. J. Pharm. Sci.*, **15**(2): 29-35.
- Si J, Fritts CA, Burnham DJ and Waldroup PW (2001). Relationship of dietary lysine level to the concentration of all essential amino acids in broiler diets. *Poult. Sci.*, **80**: 1472-1479.
- Si J, Fritts CA, Burnham DJ and Waldroup PW (2004). Extent to which crude proteins may be reduced in cornsoybean meal broiler diets through amino acid supplementation. *Int. J. Poult. Sci.*, **3**: 46-50.
- Sterling KG, Pesti GM and Bakalli RI (2003). Performance of broilers fed various levels of dietary lysine and crude protein. *Poult. Sci.*, **82**: 1939-1947.
- Suenaga A, Yeh JZ, Taiji M, Toyama A, Takeuchi H, Son M, Takayama K, Sato M, Iwamoto I, Narahashi T, Konagaya A and Goto K (2006). Bead-like passage of chloride ions through ClC chloride channels. *Biophys. Chem.*, **120**(1): 36-43.
- Tryfona T and Bustard MT (2005). Fermentative production of lysine by *Corynebacterium glutamicum*: Transmembrane transport and metabolic flux analysis. *Process Biochem.*, **40**(2): 499-508.
- Wittmann C and Becker J (2007). The L-Lysine story: From metabolic pathways to industrial production. *Microbiol. Monogr.*, **5**: 39-70.
- Xu D, Tan Y, Huan X, Hu X and Wang X (2010). Construction of a novel shuttle vector for use in *Brevibacterium flavum*, an industrial amino acid producer. J. Microbiol. Meth., **80**: 86-92.