



SEMINAR ON VITAL AND HEALTH STATISTICS
(EMRO 4902 - ex 0208)

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ENGLISH ONLY

LIST OF BASIC DOCUMENTS AND BACKGROUND MATERIAL

I. BASIC DOCUMENTS

PROVISIONAL AGENDA	EM/SEM.VHS.3/1
PROVISIONAL LIST OF PARTICIPANTS, OBSERVERS AND WHO SECRETARIAT	EM/SEM.VHS.3/2
PROVISIONAL PROGRAMME	EM/SEM.VHS.3/3
THE NEED FOR AND USE OF HEALTH STATISTICS IN NATIONAL HEALTH PLANNING, EVALUATION OF HEALTH SERVICES AND IN OTHER SPECIFIC HEALTH PROGRAMMES by Dr B. Skrinjar, WHO, Headquarters	EM/SEM.VHS.3/4
NATIONAL HEALTH INFORMATION SYSTEM by Dr B. Skrinjar, WHO, Headquarters	EM/SEM.VHS.3/5
COLLECTION OF HEALTH STATISTICAL DATA IN THE COUNTRIES OF THE REGION - A REVIEW by Dr M. Grais, WHO Consultant	EM/SEM.VHS.3/6
ROUTINE COLLECTION OF HEALTH STATISTICAL DATA by Dr M. Grais, WHO Consultant	EM/SEM.VHS.3/7
COLLECTION OF HEALTH STATISTICAL DATA IN DEVELOPED COUNTRIES by Mr J. Nielsen, WHO Temporary Adviser	EM/SEM.VHS.3/8
EVALUATION OF HEALTH STATISTICS SERVICES AS A PRE-REQUISITE FOR IMPROVING NATIONAL HEALTH STATISTICS by Dr B. Skrinjar, WHO, Headquarters	EM/SEM.VHS.3/9

II. BACKGROUND MATERIAL

1. Reports of WHO Expert Committee on Health Statistics:
 - Seventh Report, 1961 (TRS No. 218)
 - Eighth Report, 1963 (TRS No. 261)
 - Tenth Report, 1966 (TRS No. 336)
 - Twelfth Report, 1968 (TRS No. 389)
 - Thirteenth Report, 1969 (TRS No. 429)
 - Fourteenth Report, 1971 (TRS No. 472)
2. Trends in the Study of Morbidity and Mortality, 1965 (WHO Public Health Papers No. 27)
3. Health Centre Records and Reports - Report on Regional Seminar on Health Statistics, New Delhi, 9-21 October 1967 (SEA/VHS/88)
4. Report on Seventh Meeting of Regional Advisers on Health Statistics, Geneva, 8-11 December 1970 (WHO/HS/REG.STAT/7.70)
5. Inter-Regional Conference on Training of Health Statistical Personnel - Report (WHO/HS/NAT.COM/68.238)
6. Inter-Regional Conference on Training of Health Statistical Personnel - Working Papers (WHO/HS/NAT.COM/238 Add.1)
7. Morbidity Statistics - A Report on Current Practice in Member Countries of the World Health Organization (WHO/HS/NAT.COM/69.243)
8. Study Group on Hospital Medical Records, Geneva, 27-31 October 1969 (WHO/HS/NAT.COM/70.252)
9. Needed Research in the Development of Statistics for Health Planning (WHO/HS/NAT.COM/71.263)
10. Statistics and Indexes for Health Planning - General Considerations (WHO/HS/NAT.COM/71.265)
11. Deficiencies in Routinely Collected Health Statistics for National Health Planning (WHO/HS/NAT.COM/71.269)
12. Vital and Health Statistical Activities in Member Countries During 1967-69. African and Eastern Mediterranean Regions (WHO/HS/NAT.COM/71.274 Add.2)
13. Disease Registers and Their Use (WHO/HS/NAT.COM/71.280)
14. Proposals for a Medium-Term Programme for Improving Health Statistical Information - World Health Organization (Paper prepared by WHO for the Second United Nations Development Decade, 1970).